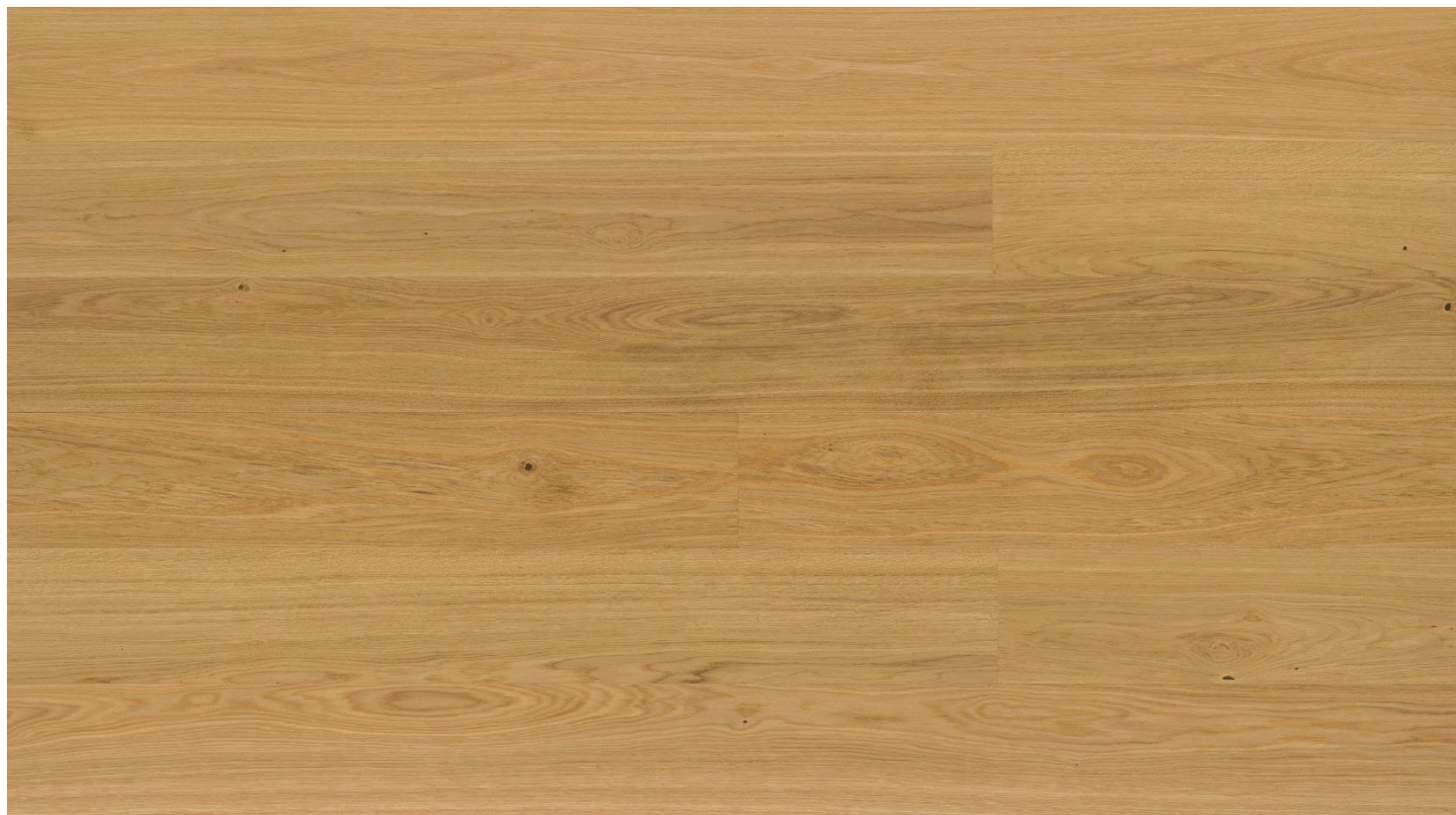


# Technical Data Sheet

## Classic Parquet Floors

### 435 Calgary LD

Wide rustic board 1-strip, Elegance grading



Article number(s):	E0113

Grading description	
Sapwood	not permitted
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	isolated differences permitted due to the natural growth
Intergrown knots	Isolated in the colour of the wood up to 30 mm diameter
Filled knots	isolated, up to maximum 15 mm diameter
Cracked knots	isolated, up to maximum 20 mm diameter (star shake filled in wood colour)
Filled cracks	not permitted
Worm holes	isolated ( max. 3 per board)
Surface layer joints	none

01/2022

E & OE. Subject to change without notice. All previous data sheets are superseded by this issue.

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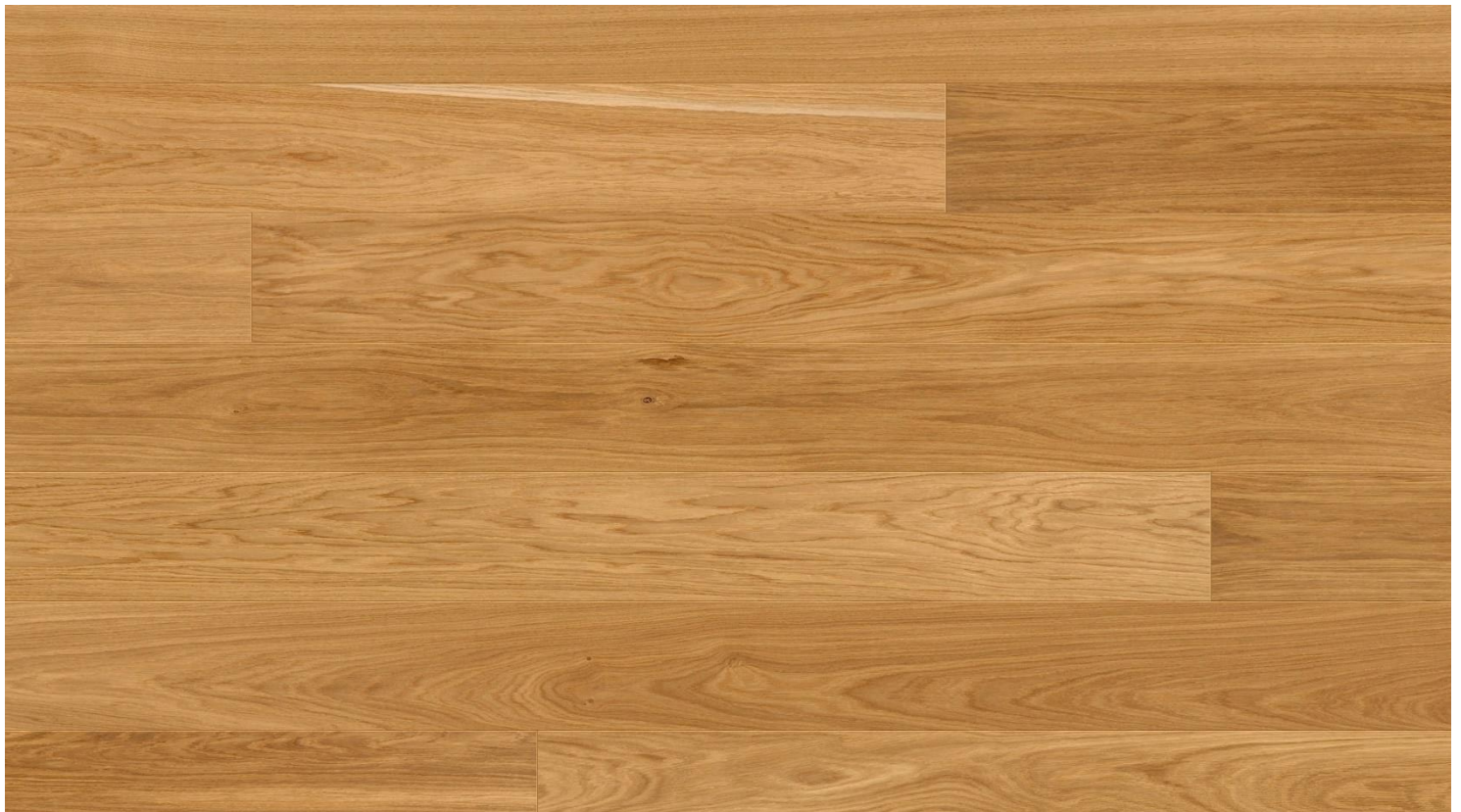


# Technical Data Sheet

## Classic Parquet Floors

### 435 Calgary LD

Wide rustic board 1-strip, natural grading



Article number(s):	E2213-4   E2214-4

Grading description	
Sapwood	virtually free from sapwood
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	larger colour differences between the individual top layers and white discolouration
Intergrown knots	in the colour of the wood up to 50 mm diameter
Filled knots	isolated, up to maximum 30 mm diameter
Cracked knots	isolated, up to maximum 50 mm diameter (star shake filled in wood colour)
Filled cracks	filled cracks up to 4 mm wide and 80 mm long; max. 2 of these cracks per board
Worm holes	isolated (max. 3 per board)
Surface layer joints	none

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# Technical Data Sheet

## Classic Parquet Floors

### 435 Calgary LD

Wide rustic board 1-strip, Villa grading



Article number(s):	E6113   E6114   E6115
	E6118   E6133   E6135
	E6138   E6213-4

Grading description	
Sapwood	in the longitudinal edges up to maximum 3/4 relative to the board width, with max.
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	permitted
Intergrown knots	unlimited if same colour as the wood
Filled knots	up to maximum 50 mm diameter
Cracked knots	isolated, up to maximum 100 mm diameter (star shake filled in wood colour)
Filled cracks	Filled cracks up to 8 mm wide and up to 300 mm long; max. 2 per board
Worm holes	isolated (max. 3 per board)
Surface layer joints	none

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# Technical Data Sheet

## Classic Parquet Floors

### 435 Calgary LD

Despite careful quality controls, up to 3 % of the strips in a lot can come from a different grade. (EN 13489)

#### Material / Construction

Construction	Surface layer: 3.5 mm finger +/- 0.2 mm
	Middle layer: 8.0 mm softwood strips
	Backing: 2.0 mm softwood veneer
Surface appearance	1-strip board, brushed or planed, longitudinal side (V2) or all-round (V4) chamfer
Surface treatment	Natural oil (finally oiled ready for use)
Connection system	ProConnet laying system
Laying options	floating installation or full adhesive bonding

Dimensions and tolerances in accordance with EN 13489. Dimensional characteristics and permitted dimensional deviations, which have been determined in the factory, have been given in accordance with the type of elements for multi-layered floors.

#### Dimensions of the individual element

Dimension	Tolerances
Thickness: 13.5 mm	
Length: 2,200.0 mm / 2,000.0 mm	
Width: 185.0 mm	
Permitted deviation of the width	± 0.2 mm
Permitted deviation of the squareness	≤ 0.2 % across the width
Permitted length deviation	Not applicable
Lengthwise curvature across the element	≤ 0.1 % along the length
Cup	≤ 0.2 % across the face
Vertical offset (lipping)	≤ 0.2 mm between the elements

#### Product characteristic

Moisture content	5 - 9 % at the time of first delivery to EN 13489
Reaction to fire	D <sub>fl</sub> s1
Formaldehyde emission	≤ 0.05 ppm (E1)
Thermal resistance	approx. 0.08 m <sup>2</sup> *K/W suitability on hot water underfloor heating

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# Technical Data Sheet

## Classic Parquet Floors

### 435 Calgary LD

#### Packaging

Contents (area) per pack	2.44 m <sup>2</sup> / 2.22 m <sup>2</sup>
Contents per pallet	109.80 m <sup>2</sup> / 99.90m <sup>2</sup>
Number of elements per pack	6 / 6
Packs per pallet	45 / 45

#### General product data

National technical approval	Z-156.607-731
Declaration of performance	PAR1501535

#### NOTE

Wood is a natural product and its colour and texture can therefore differ. Samples, brochures and photos are therefore only approximate and are not binding. The action of sunlight also influences the natural change in wood colour. As a result, the product at the time of delivery can have clear differences to the sample provided.

#### Certificates

