

# Technical Data Sheet

## Deluxe Solid Wood Floors

### 914 MHD Castilla

Solid wood board, natural grading



Article number(s):	NEO25   NEP25   NEQ25

#### Grading description

Healthy sapwood	Not permitted
Healthy knots and intergrown	Permitted if healthy and intergrown knots diameter $\leq 15$ mm,      Unsound knots
Checks	Permitted to a small extent (cracks filled in brown)
Bark pocket	Not permitted
Lightning shake	Not permitted
Slope of grain	Permitted without limitation
Colour difference / ray	Permitted / Permitted
Pest infestation	Not permitted

#### Non-visible parts

All features without limitation with regard to size or quantity permitted, provided they do not have a negative effect on the strength or durability of the parquet floor.

# Technical Data Sheet

## Deluxe Solid Wood Floors

### 914 MHD Castilla

Solid wood board, rustic grading



Article number(s):	NEO85   NER85
	NEQ86   NEQ87
	NEQ88

#### Grading description

Healthy sapwood	Permitted up to 20 % on the top surface, if occurs distributed
Healthy knots and intergrown	Permitted if healthy and intergrown knots diameter $\leq$ 60 mm, Unsound knots
Checks	Permitted up to 50 mm length of the strip
Bark pocket	Not permitted
Lightning shake	Permitted
Slope of grain	Permitted without limitation
Colour difference / ray	Permitted / Permitted
Pest infestation	Not permitted

#### Non-visible parts

All features without limitation with regard to size or quantity permitted, provided they do not have a negative effect on the strength or durability of the parquet floor.

07/2019

E & OE. Subject to change without notice. All previous data sheets are superseded by this issue.

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# Technical Data Sheet

## Deluxe Solid Wood Floors

### 914 MHD Castilla

Sold wood board, Country grading



Article number(s):	NEO95

#### Grading description

Healthy sapwood	Permitted without limitations
Healthy knots and intergrown	Permitted without limitations (knots filled in brown)
Checks	Permitted without limitations
Bark pocket	Permitted without limitations
Lightning shake	Permitted without limitations
Slope of grain	Permitted without limitations
Colour difference / ray	Permitted without limitations
Pest infestation	Not permitted, with the exception of blue stain and black hole
<b>Non-visible parts</b>	
All features without limitation with regard to size or quantity permitted, provided they do not have a negative effect on the strength or durability of the parquet floor.	

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### 914 MHD Castilla

Despite careful quality grading, a grading class can contain up to 5% elements of a different grading class.

#### Material / Construction

Construction	Solid
Surface design	V4 chamfered
Surface treatment	Natural oil (oiled ready for use) / raw
Connection system	Tongue & groove
Laying options	full adhesive bonding

Dimensions and tolerances in accordance with EN 13629. Dimensional characteristics and permitted dimensional deviations, which have been determined in the factory, have been given in accordance with the standard for solid individual hardwood boards.

#### Dimensions of the individual element

Dimension	Tolerances
Thickness: 14.0 mm	
Length: 600 - 2,200.0 mm	
Width: 140.0 mm	
Permitted width deviation	± 0,3 %
Permitted thickness deviation	± 0.3 mm
Permitted length deviation	± 2.0 mm
Lengthwise curvature along the element	≤ 0.1 % spring / 0.5 % bow
Cup	≤ 0.7 %
Vertical offset (lipping)	± 0.3 mm
Squareness	≤ 0.2 %

#### Product characteristic

Moisture content	9 % (± 2 %)
Reaction to fire	C <sub>fl</sub> s1
Formaldehyde emission	E1
Thermal resistance	approx. 0.082 m² x K/W (suitability on hot water underfloor heating)
Effect of a castor chair	Type W suitable

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#### Packaging

Contents (area) per pack	2.16 m <sup>2</sup>
Contents per pallet	150.92 m <sup>2</sup>
Number of elements per pack	Random lengths
Packs per pallet	70

#### General product data

National technical approval	Z-156.607-1425
Declaration of performance	PAR1401502

#### NOTE

Wood is a natural product and its colour and texture can therefore differ. Samples, brochures and photos are therefore only approximate and are not binding. The action of sunlight also influences the natural change in wood colour. As a result, the product at the time of delivery can have clear differences to the sample provided.

