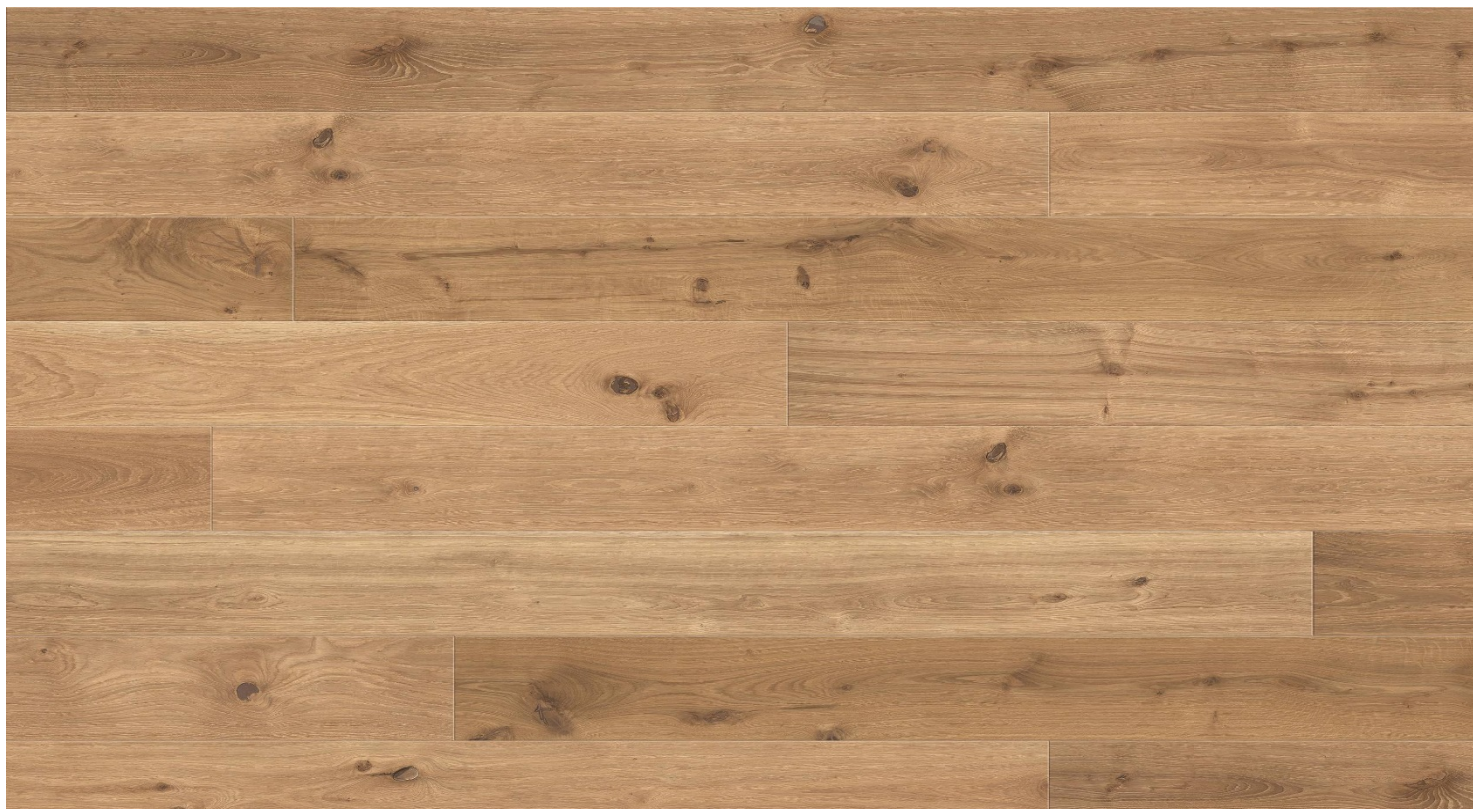


# Technical Data Sheet

## Deluxe Parquet Floors

### 130 Castle XXL

2-layer parquet board XXL format, Villa grading



Article number(s):	BE513

Grading description	
Sapwood	sapwood in the longitudinal edges permitted along the whole length of the board. In
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	permitted
Intergrown knots	unlimited if same colour as the wood
Filled knots	permitted
Cracked knots	isolated, up to maximum 70 mm diameter (star shake filled in wood colour)
Filled cracks	permitted

07/2019

E & OE. Subject to change without notice. All previous data sheets are superseded by this issue.

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## Deluxe Parquet Floors

### 130 Castle XXL

Despite careful quality controls, up to 3 % of the strips in a lot can come from a different grade. (EN 13489)

#### Material / Construction

Construction	Surface layer: 3.0 mm fine wood +/- 0.2 mm
	Substrate: 6.5 mm HDF substrate
Surface appearance	1-strip board, brushed, all-round (V4) chamfer
Surface treatment	Natural oil (finally oiled ready for use)
Connection system	Tongue & groove
Laying options	full adhesive bonding, only right-handed strips in the pack

Dimensions and tolerances in accordance with EN 13489. Dimensional characteristics and permitted dimensional deviations, which have been determined in the factory, have been given in accordance with the type of elements for multi-layered floors.

#### Dimensions of the individual element

Dimension	Tolerances
Thickness: 9.5 mm	
Length: 2,400.00mm	
Width: 240.00mm	
Permitted deviation of the width	+/- 0.2 mm
Permitted deviation of the squareness	≤ 0.2 % across the width
Permitted length deviation	Not applicable
Lengthwise curvature across the element	≤ 0.1 % along the length
Cup	≤ 0.2 % across the face
Vertical offset (lippings)	≤ 0.2 mm between the elements

#### Product characteristic

Moisture content	5 - 9 % at the time of first delivery to EN 13489
Reaction to fire	C <sub>fl</sub> s1
Formaldehyde emission	E1
Thermal resistance	approx. 0.057 m <sup>2</sup> *K/W suitability on hot water underfloor heating

# Technical Data Sheet

## Deluxe Parquet Floors

### 130 Castle XXL

#### Packaging

Contents (area) per pack	2.88 m <sup>2</sup>
Contents per pallet	103.68 m <sup>2</sup>
Number of elements per pack	5
Packs per pallet	36

#### General product data

Declaration of performance	PAR1551505
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#### NOTE

Wood is a natural product and its colour and texture can therefore differ. Samples, brochures and photos are therefore only approximate and are not binding. The action of sunlight also influences the natural change in wood colour. As a result, the product at the time of delivery can have clear differences to the sample provided.

