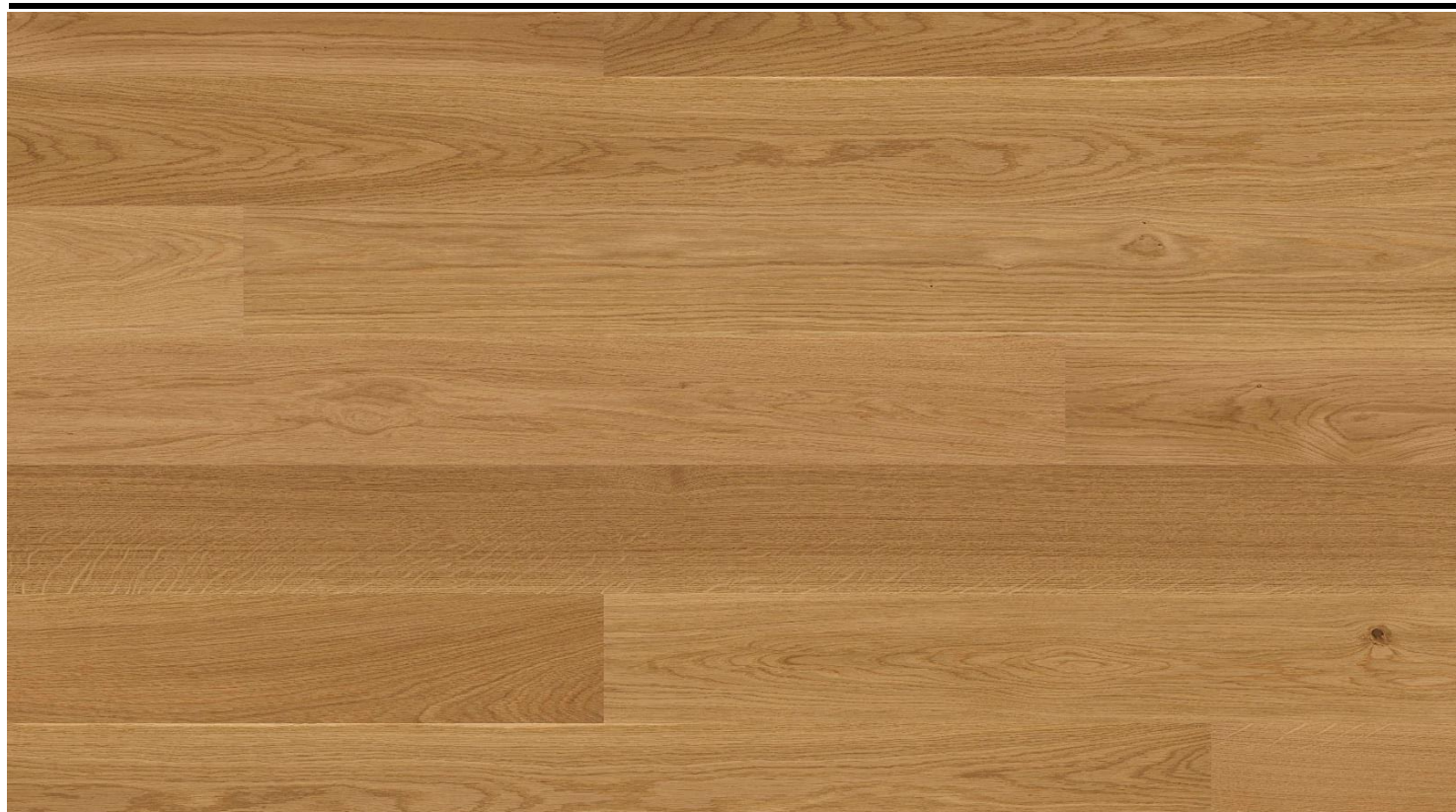


Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Wide rustic board 1-strip, Elegance grading



Article number(s):	E0101 E0102
	E0103 E0303

Grading description	
Sapwood	not permitted
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	isolated differences permitted due to the natural growth
Intergrown knots	Isolated in the colour of the wood up to 30 mm in diameter
Filled knots	Isolated, up to maximum 15 mm diameter
Cracked knots	Isolated, up to maximum 20 mm diameter (star shake filled in wood colour)
Filled cracks	not permitted
Worm holes	isolated (max. 3 per board)
Surface layer joints	none

Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Wide rustic board 1-strip, natural grading



Article number(s):	E1003 E1004 E1005 E1006
	E1007 E1008 E1014 E1015
	E1016 E1017 E1018 E1019
	E1113 E 1114 E1313

Grading description

Sapwood	virtually free from sapwood
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	larger colour differences between the individual top layers and white discolourations
Intergrown knots	in the colour of the wood up to 50 mm in diameter
Filled knots	isolated, up to maximum 30 mm diameter
Cracked knots	isolated, up to maximum 50 mm diameter (star shake filled in wood colour)
Filled cracks	filled cracks up to 4 mm wide and up to 80 mm long; max. two per board
Surface layer joints	none

Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Wide rustic board 1-strip, Villa grading



Article number(s):	E5003 E5004 E5005 E5010 E5013
	E5020 E5021 E5022 E5023 E5024
	E5026 E5113 E5114 E5313 E5314
	E7043 E7044 E7049

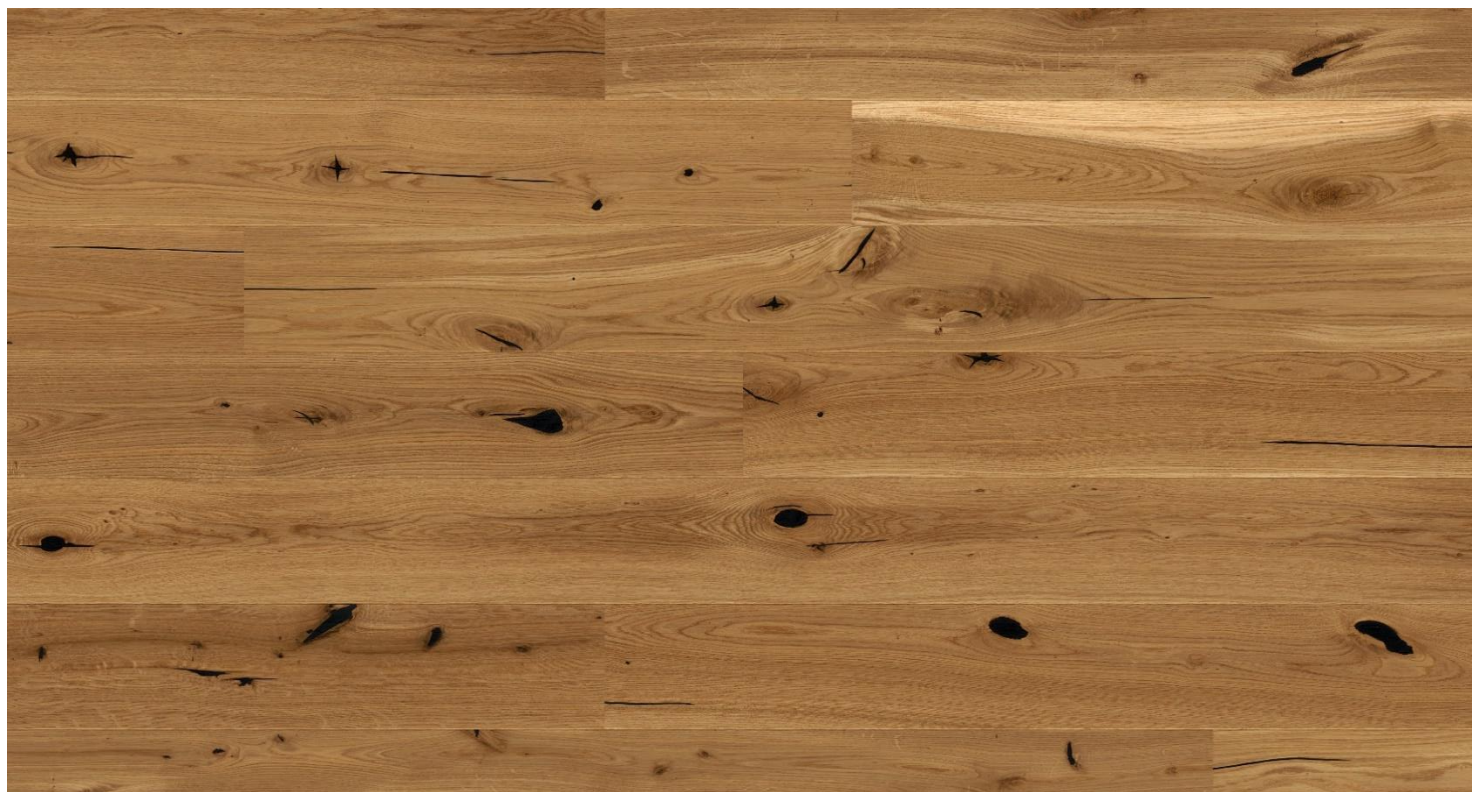
Grading description	
Sapwood	in the longitudinal edges up to max. 3/4 of the board width, in max. approx. 15 % of
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	permitted
Intergrown knots	unlimited if same colour as the wood
Filled knots	up to maximum 50 mm diameter
Cracked knots	isolated, up to maximum 100 mm diameter (star shake filled in wood colour)
Filled cracks	Filled cracks up to 8 mm wide and 300 mm long. max. 2 per board (barrique Villa: filled cracks, unlimited in length and frequency, permitted as typical feature)
Worm holes	isolated (max. 3 per board)
Surface layer joints	none

Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Wide rustic board 1-strip, Country grading



Article number(s):	E7113 E7114

Grading description

Sapwood	permitted
Silver figure / rays	permitted
Vein / vertical growth rings	permitted
Colour differences	permitted
Intergrown knots	unlimited if same colour as the wood
Filled knots	up to maximum 50 mm diameter; splay knots filled black up to 90 x 50 mm
Cracked knots	unlimited (star shake filled black)
Filled cracks	Cracks and ingrown bark max. 25 mm wide, unlimited in length (filled black)
Worm holes	permitted
Surface layer joints	none

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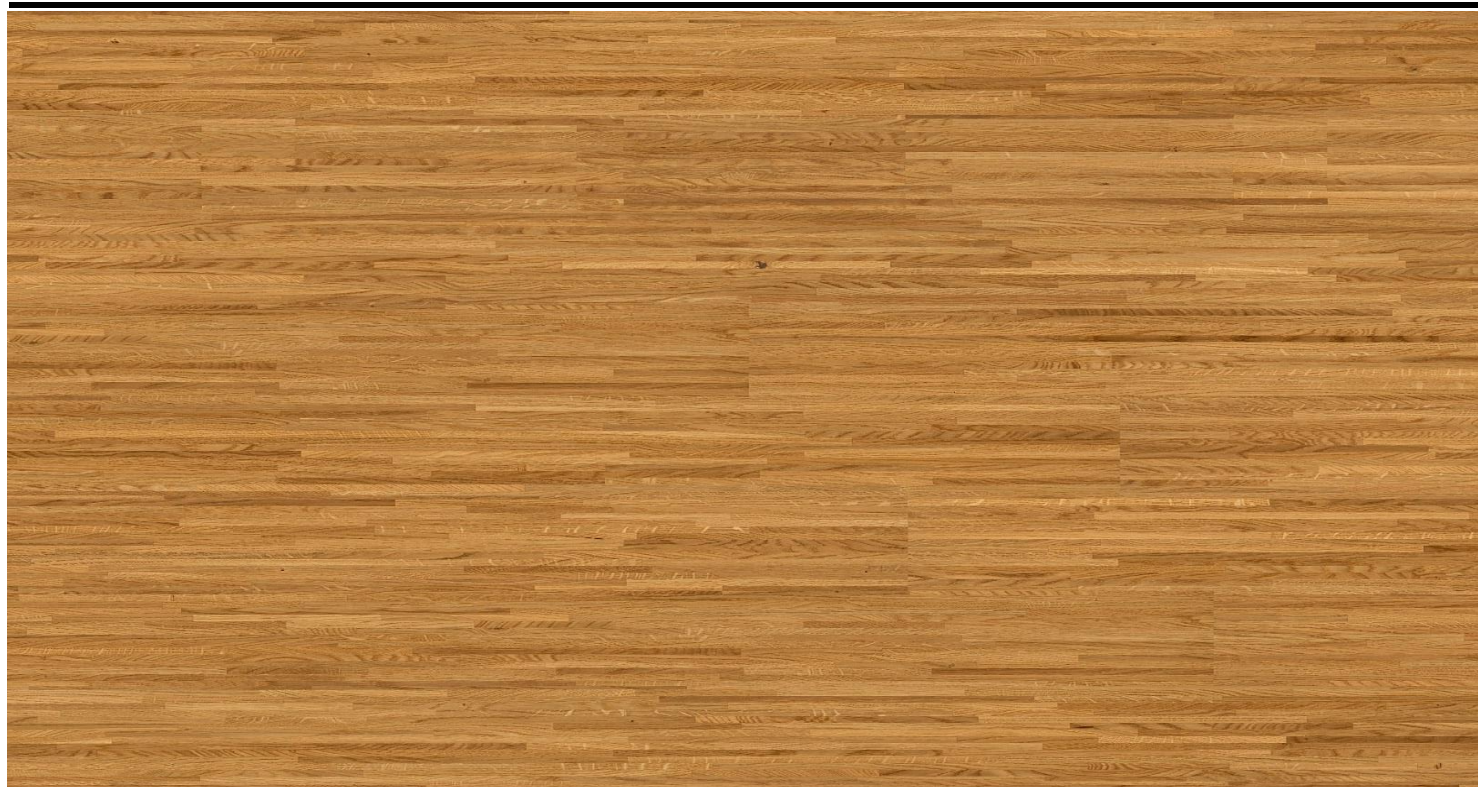


Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Wide rustic board, Fineline grading



Article number(s):	E3303 E3304 N3303

Grading description

Mixed grading in the factory

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Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Despite careful quality controls, up to 3 % of the strips in a lot can come from a different grade. (EN 13489)

Material / Construction

Construction	Surface layer: 3.5 mm finger +/- 0.2 mm
	Middle layer: 8.8 mm spruce
	Backing: 1.7 mm spruce
Surface design	1-strip board, longitudinal edge chamfered (except Fineline grading)
Surface treatment	Natural oil (finally oiled ready for use) / Velvet (matt varnished ready for use) / Velvet Pro (ultra matt varnished ready for use)
Connection system	ProConnect 5G laying system
Laying options	floating installation / full adhesive bonding

Dimensions and tolerances in accordance with EN 13489. Dimensional characteristics and permitted dimensional deviations, which have been determined in the factory, have been given in accordance with the type of elements for multi-layered floors.

Dimensions of the individual element

Dimension	Tolerances
Thickness: 14.0 mm	
Length: 2,200.0 mm	
Width: 209.0 mm / 181.0 mm / 138.0 mm	
Permitted deviation of the width	+/- 0.2 mm
Permitted deviation of the squareness	≤ 0.2 % across the width
Permitted deviation of the length	Not applicable
Lengthwise curvature across the element	≤ 0.1 % along the length
Cup	≤ 0.2 % across the face
Vertical offset (lipping)	≤ 0.2 mm between the elements

Product characteristic

Moisture content	5 - 9 % at the time of first delivery to EN 13489
Reaction to fire	D _{fl} s1
Formaldehyde emission	≤ 0.05 ppm (E1)
Thermal resistance	approx. 0.093 m ² x K/W suitability on hot water underfloor heating
Pentachlorophenol content	Below the detection limit

Technical Data Sheet

Deluxe Parquet Floors

535 Calgary LD

Packaging

Contents (area) per pack	2.76 m ² / 3.19 m ² / 3.04 m ²
Contents per pallet	138.0 m ² / 127.6 m ² / 127.68 m ²
Number of elements per pack	6 / 8 / 8
Packs per pallet	50 / 40 / 42

General product data

National technical approval	Z-156.607-834
Declaration of performance	PAR1501401

NOTE

Wood is a natural product and its colour and texture can therefore differ. Samples, brochures and photos are therefore only approximate and are not binding. The action of sunlight also influences the natural change in wood colour. As a result, the product at the time of delivery can have clear differences to the sample provided.

Certificates



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